BMW Isetta Paint and Color Schemes 1955–1962

I guess you could say I'm somewhat of a "purist" when it comes to older cars, so one of my concerns when I began restoring my Isetta was applying the correct paint color. The previous owner had repainted the car with several cans of spray paint he picked up at his local hardware store, but fortunately I was able to find the original factory paint colors underneath some body pieces he hadn't removed. After a lot of research and letter writing, I eventually confirmed my car's original colors, and had it repainted with a factory *Japan Red* and *Feather White* paint scheme that matched very closely to what the car must have looked like the day it rolled of the Munich assembly line in March of 1957.

In an effort to shed some light on the obscure and confusing lists of original Isetta paint colors, color combinations, and paint schemes, and since a similar article hasn't been published in a while, I've complied the following information in the hope that it might be useful when you decide on a color for your Isetta restoration, a new paint job, or perhaps just to verify your existing color(s).

The earliest "Bubble Window" (what the factory calls the Standard Model) Isettas were all painted a single color (paint scheme #1), but in December 1955, the "Z" body trim became an option, and two-color paint schemes became available for the first time. The paint line on these early "Z" bodied paint schemes was at the aluminum "Z" belt line that ran along the side of the body, with the door being painted the same color as the upper body color (paint scheme #2).

In early 1957 the factory began transitioning to the new "Sliding Window" (what the factory calls the Export) model. The standard paint scheme for all European and exported versions of the "Sliding Window" Isetta was a single color (paint scheme #3), and was by far the most common Isetta paint format used throughout its production. However, between 1957 and 1962 there were also four optional two-color paint schemes available on the "Sliding Window" or "Export" model.

The <u>first</u> of these two-color paint scheme options was only available between 1957 and 1959, and was used on both European market and exported Isettas (paint scheme #4). This version had an aluminum belt-line trim piece that ran along the side of the body, approximately 60-80 mm below the lower edge of the side windows. This paint scheme is often called the "Wide Cleavage" model because the paint line on the door flows up to, and matches with, the belt-line trim piece, creating the look of a wide cleavage on the door.

The aluminum window trim pieces at the lower edge of the side windows on all "Sliding Window" Isettas built between 1957 and 1959 were 10mm in width.

The <u>second</u> two-color "Sliding Window" paint scheme was only sold in Europe (paint scheme #5) between 1960 and 1962. It looked much like the export version above, but it did not have the aluminum belt-line trim pieces and the paint line on the door followed the door crease exactly up to, and matching with, the lower edge of the side windows. This paint scheme is usually called the "Narrow Cleavage" model. The window trim pieces at the lower edge of the side windows on all "Sliding Window" Isettas built between 1960 and 1962 were 20mm in width and had a small "groove" or channel running down the length of the trim piece.

The $\underline{\text{third}}$ two-color "Sliding Window" paint scheme was also only sold in Europe (paint scheme #6) . The paint line between the upper and lower body colors on this model was located at the lower edge of the side windows, and the front door was painted the same color as the upper body.

The <u>fourth</u> two-color "Sliding Window" paint scheme had the same aluminum belt-line trim pieces as seen on the 57-59 paint scheme #4, but the entire door was painted the same color as the upper body instead of having a cleavage paint pattern on the door (paint scheme #7). The majority of European two-color Isettas were painted with either paint scheme #6 or #7, while the vast majority of American two-color Isettas used paint scheme #4.

All paint applied to BMW Isettas at the factory was a sprayed-on nitrocellulose lacquer that gave a nice shiny finish, but over the years it doesn't seem to hold up to the weather particularly well. In addition, most lacquer paints don't tend to be as tough and chip resistant as enamel paint. Major advancements in automotive paint technology have been made since 1955, and there are many paint finishes available today that are easier to apply, stronger, and longer lasting than any factory Isetta paint job. So, unless you demand an absolutely authentic lacquer paint job, go with the newer paints and clear coat finishes available at your local paint and body shop.

So, what is the "correct" color for your Isetta? That depends on how authentic you want your restoration to be, whether or not you can live with the original color, and your personal color preferences. Unless you are restoring your car to 100% factory original condition for a museum, painting your Isetta a color you really like is probably more important than painting it an authentic factory color you just tolerate. Bright, vibrant colors are very popular in the States, while the Germans lean more toward the original factory colors. Personally, I don't think the metallic or pearl colors lend themselves well to the Isetta shape and design, but a lot of people do. BMW did produced some pretty mundane colors between 1955 and 1962, so it's not surprising that many restored Isettas end up with a paint job totally different than their factory color(s). Another thing to think about is that if every third Isetta you see is bright red or yellow, perhaps your car would stand out a little more if it was painted a deep factory *Bavarian Blue* or a rich *Birch Green*. The bottom line is, paint your car a color <u>you</u> like, and if it happens to be a factory original color, so much the better.

Researching Isetta colors, combinations, and paint schemes with the BMW factory in Munich, the Standox Paint Company in Germany and England, and the Dupont Corporation was more tedious than I expected, especially since I don't read German very well. Vic Cameron of the Rocky Mountain Isetta Club and Peter Maevers of the German Isetta Club both provided volumes of information for the research as well. What I learned is that there were more than 30 factory colors, and 13 different two-color combinations used on the Isetta between 1955 and the end of it's production in 1962. The following paint colors have all been identified as specific to the BMW Isetta, although I'm sure some of the colors were also used on the 600 Model. Whenever possible, the color listings will include the BMW color name and paint code, the year the color was introduced or the year(s) it was available, and the Standox and Dupont color code numbers that can be used to mix the original paint color using today's modern paints. I really tried to obtain some color chips or samples to include with the color code numbers, but it seems that copying each individual color chip from one of the three color chip books the factory still has is very costly and time intensive. If you need a specific color chip perhaps they can accommodate you.

Most of us don't have the time, patience, facilities, or skills to apply a quality paint job, so a paint and body shop may be the only option when it comes time to paint your Isetta. If you decide to repaint your car to look like it just rolled out the factory door, you should be able to come very close to the original color(s) by using the paint codes listed above. A new paint job on your Isetta will be the single most expensive part of your entire restoration, so take your time and pick your color(s) carefully. You should expect to pay \$1000 to \$4000, or more (2001 prices) for your Isetta paint job, depending on the quality of the finished product, how much body work is needed, and how much of the prep work you can do yourself.

BMW factory standards (1955-1962) used molten lead as a filler between the welded body panels, so be sure to use a respirator when sanding the body.

Good luck and Happy Bubbling! Notes:

- 1) Most of the Dupont colors listed are available in both Delux Enamel (D, H, DH & DM), and Acrylic Enamel (A, & AH).
- 2) Colors marked with an asterisk (*) indicate Isetta colors that were only available on an optional two-tone paint scheme.

Color Name (English): **Azure Blue**BMW Color Name: Azurblau

BMW Color Code: 549

Yr(s) used/introduced: 1957-1959 Standox Color Code: 56959

Dupont Color Code: 6544D & 6544A

Color Name (English): **Arabian Gold***BMW Color Name: Araber gold

BMW Color Code: 613

Yr(s) used/introduced: 1957-1960 Standox Color Code: 89181

Dupont Color Code: 44139DH & 44139AH

Color Name (English): **Bavarian Blue** BMW Color Name: Bayerischblau

BMW Color Code: 524

Yr(s) used/introduced: 1955-1957 Standox Color Code: 25556

Dupont Color Code: 78387D & 78387A

Color Name (English): **Birch Green**BMW Color Name: Birkenguren

BMW Color Code: 640

Yr(s) used/introduced: 1957-1962 Standox Color Code: 28769

Dupont Color Code: 74844H & 74844AH

Color Name (English): **Ceramic Blue*** BMW Color Name: Keramikblau

BMW Color Code: 755

Yr(s) used/introduced: 1958-1959 Standox Color Code: 27059

Dupont Color Code: 5205D & 5205A Color Name (English): **Cortina Gray** Cortinagrau

BMW Color Code: 717

Yr(s) used/introduced: 1956-1962 Standox Color Code: 08479

Dupont Color Code: 72092D & 72092A

Color Name (English) Crème BMW Color Name: Crème BMW Color Code: 751

Yr(s) used/introduced: 1958-1959 Standox Color Code: 78319

Dupont Color Code: 530D & 530A

Color Name (English): **Ivory** BMW Color Name: Elfenbein

BMW Color Code: 101

Yr(s) used/introduced: 1955-1962 Standox Color Code: 33823

Dupont Color Code: 4775D & 4775A

Color Name (English): **Ivory** BMW Color Name: Elfenbein

BMW Color Code: 101 Yr(s) used/introduced: 1962 Standox Color Code: 11019

Dupont Color Code: 55769D & 55769A

Color Name (English): **Feather White** BMW Color Name: Federweiss

BMW Color Code: 549 Yr(s) used/introduced: 1958 Standox Color Code: 566619

Dupont Color Code: 7372D & 7372A

Color Name (English): **Greenish Ivory**BMW Color Name: Elfenbeingrunlich

BMW Color Code: 759

Yr(s) used/introduced: 1958-1961 Standox Color Code: 60319

Dupont Color Code: 5363D & 5363A Cornflower Blue* Kornblumenblau

BMW Color Code: 756 Yr(s) used/introduced: 1955 Standox Color Code: 27259

Dupont Color Code: 92095D & 92095A

Color Name (English): **Light Beige**BMW Color Name: Hellbeige

BMW Color Code: 632

Yr(s) used/introduced: 1957-1959 Standox Color Code: 96181

Dupont Color Code: 43938D & 43938A

Color Name (English): **Light Blue**BMW Color Name: Hellblau
BMW Color Code: 515

Yr(s) used/introduced: 1955-1959 Standox Color Code: 12666

Dupont Color Code: 4950D & 4950A

Color Name (English): **Interior Silver** BMW Color Name: Innen Alusilber

BMW Color Code: N/A

Yr(s) used/introduced: 1957-1960 Standox Color Code: 60375

Dupont Color Code: 71537D & 71537A

Color Name (English): Interior Light Gray

BMW Color Name: Innen Hellgrau

BMW Color Code: N/A Yr(s) used/introduced: 1956 Standox Color Code: 11175

Dupont Color Code: 817D & 817A

Color Name (English): **Japan Red** BMW Color Name: Japanrot

BMW Color Code: 311

Yr(s) used/introduced: 1957-1962 Standox Color Code: 22939

Dupont Color Code: 8554DH & 8554AH

Color Name (English): **Coral Red**BMW Color Name: Korallenrot

BMW Color Code: 319

Yr(s) used/introduced: 1957-1958 Standox Color Code: 23139

Dupont Color Code: 6282H & 6282AH

Color Name (English): **Light Gray**BMW Color Name: Lichtgrau

BMW Color Code: 555

Yr(s) used/introduced: 1957-1962 Standox Color Code: 25875

Dupont Color Code: 8796D & 8796 A

Color Name (English): **Pastel Blue**BMW Color Name: Pastellblau

BMW Color Code: 526

Yr(s) used/introduced: 1957-1962 Standox Color Code: 61359

Dupont Color Code: 43500D & 43500A

Color Name (English): **Frame & Chassis Gray**BMW Color Name: Rahmen Chassis Grau

BMW Color Code: N/A Yr(s) used/introduced: 1956 Standox Color Code: 10975

Dupont Color Code: 55137D & 55137A

Color Name (English): **Reseda Green**BMW Color Name: Gesedeagruen

BMW Color Code: 604 Yr(s) used/introduced: 1955 Standox Color Code: 12366

Dupont Color Code: 29608DH & 29608AH

Color Name (English): Sand Beige

BMW Color Name: Sanduenenbeige

BMW Color Code: 823

Yr(s) used/introduced: 1957-1962 Standox Color Code: 39923

Dupont Color Code: 4296D & 4296A Color Name (English): **Sapphire Blue** Saphirblau

BMW Color Code: 516 Yr(s) used/introduced: N/A Standox Color Code: N/A

Dupont Color Code: 77257D & 77257A

Color Name (English): **Savanna Yellow** BMW Color Name: Savannagelb

BMW Color Code: 824 Yr(s) used/introduced: N/A Standox Color Code: N/A

Dupont Color Code: 44162D & 44162A

Color Name (English): **Signal Red**BMW Color Name: Signalrot

BMW Color Code: 302

Yr(s) used/introduced: 1955-1962 Standox Color Code: 91934

Dupont Color Code: 44128DM & 44128AH

Color Name (English): **Spanish Red**BMW Color Name: Spanishrot

BMW Color Code: 599

Yr(s) used/introduced: 1958-1959 Standox Color Code: 78939

Dupont Color Code: 48DH & 48AH

Color Name (English): **Turquoise**BMW Color Name: Turkis
BMW Color Code: 658
Yr(s) used/introduced: N/A
Standox Color Code: N/A

Dupont Color Code: 5351D & 5351A

Color Name (English): **Light Turquoise**

BMW Color Name: Tuerkishell

BMW Color Code: 596 Yr(s) used/introduced: 1955 Standox Color Code: 15766

Dupont Color Code: 5079D & 5079A Color Name (English): **Light Turquoise** BMW Color Name: Tuerkishell

BMW Color Code: 596

Yr(s) used/introduced: 1959-1962 Standox Color Code: 30969

Dupont Color Code: 58360D & 58360A

Color Name (English): **Turquoise White** BMW Color Name: Tuerkis Weiss

BMW Color Code: 659

Yr(s) used/introduced: 1957-1958 Standox Color Code: 26966

Dupont Color Code: 95605D & 95605A

Color Name (English): **Dark Turquoise***BMW Color Name: Dunkelturkis

BMW Color Code: 595 Yr(s) used/introduced: 1957-Standox Color Code: 31069

Dupont Color Code: 96581D & 96581A

Color Name (English): **Wine Red**BMW Color Name: Weinrot
BMW Color Code: 305

Yr(s) used/introduced: 1957-1962 Standox Color Code: 23039

Dupont Color Code: 51078DH & 51078AH

Color Name (English): **Wine Red**BMW Color Name: Weinrot
BMW Color Code: 305

Yr(s) used/introduced: 1957-1962 Standox Color Code: 90134

Dupont Color Code: 4992DH & 4992AH

Color Name (English): **White Gold**BMW Color Name: Weissgold

BMW Color Code: 106

Yr(s) used/introduced: 1957-1962 Standox Color Code: 56719

Dupont Color Code: 59373D & 59373A

Color Name (English): White Blue*
BMW Color Name: Weissblau

BMW Color Code: 753

Yr(s) used/introduced: 1958-1959 Standox Color Code: 54419

Dupont Color Code: 7414D & 7414A

Color Name (English): **Police Green** (not exported)

BMW Color Name: Polizeigruen

BMW Color Code: 758

Yr(s) used/introduced: 1957-1962 Standox Color Code: 47669

Dupont Color Code: 79039H & 79039AH

As mentioned earlier, two-color Isetta paint schemes became available after December of 1955 and remained a factory option on all Isetta 250/300 models until the end of production in 1962. The following two-color combinations are listed as the optional factory two-tone paint schemes:

Note: Colors marked with an asterisk (*) indicated colors only available as part of an optional two-color paint combination.

Upper Body: Cortina Gray
Lower Body: Wine Red
Years Available: 1956-1962

Upper Body: **Light Blue**

Lower Body: Cornflower Blue*

Years Available: 1955-1962

Upper Body: White Gold
Lower Body: Arabian Gold*
Years Available: 1957-1960

Upper Body: Pastel Blue
Lower Body: Bavarian Blue
Years Available: 1955-1962

Upper Body: **Light Turquoise**Lower Body: **Dark Turquoise***

Years Available: 1955-1961

Upper Body: **Light Beige** Lower Body: **White Gold** Years Available: 1957-1962

Upper Body: Sand Beige Lower Body: Coral Red Years Available: 1957-1962

Upper Body: Sand Beige Lower Body: Wine Red Years Available: 1957-1962

Upper Body: **Feather White**Lower Body: **Japan Red**Years Available: 1957-1959

Upper Body: **Light Gray**Lower Body: **Azure Blue**Years Available: 1957-1962

Upper Body: **Beige Green**Lower Body: **Birch Green**Years Available: 1957-1962

Upper Body: White Blue*
Lower Body: Ceramic Blue

Years Available: 1958

Upper Body: Seiden Green?
Lower Body: Spanish Red

Years Available: 1958